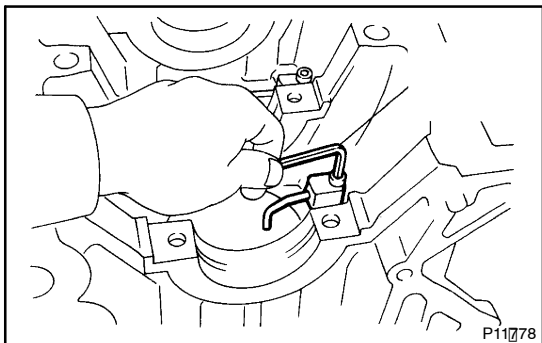




REMOVAL

1. REMOVE CRANKSHAFT (See page EM-75)
2. REMOVE OIL NOZZLE (WITH RELIEF VALVE)

Using a 5 mm hexagon wrench, remove the bolt and oil nozzle.